

Stock size 2'x2'x5'

1. Mark the centers
2. Mount between centers
3. Turn a dovetail tenon
4. Mount in chuck and mark an index spot for re mounting
5. Turn round 2' from bottom
6. Mark a line 1 1/4" from end for drilling holes
7. Mark the bottom with 6 lines 60 degrees apart (for the six holes)
8. Put piece in a v-block and drill 5/8" holes (do not drill through)
9. Remount the piece in the chuck (remember the index mark) Drill 1 3/8" dia. about 3/4" deep
10. Drill 1 1/8" dia. Just past the six holes
11. Open up the 1 3/8" dia. With a gouge, scraper, or your favorite tool to fit the T-Lite
12. Finish shaping the outside to look like a lantern. Turn a small ball at the top.
13. Drill a 3/32" hole through the ball to accept the metal handle.
14. Sand to your desired grit
15. Apply your favorite finish
16. Add the metal ring for the handle
17. Insert the T-Lite and add a small amount of adhesive to keep it from falling out.

That is it.