

## LADIES BRACELET

1. Three methods of prepping for bracelet.  
I will be using the circle saw method.
2. Select contrasting woods (suggest walnut & cherry)
3. Layout with compass both inside and outside of bracelet.  
This will be your sizing step
4. Using the circle saw cut on smaller circle  $\frac{3}{4}$  of depth—3 pc  
Using the circle saw cut on large circle  $\frac{3}{4}$  of depth—3 pc  
Finish cutting small circle on opposite side—3 pc  
Cut large circle w/band saw or scroll saw—3 pc
5. Align 3 pc and glue—set for 12 hr.
6. Use expanding chuck—expand inside of glue up
7. Face off one side –reverse and face off side 2
8. Use small spindle gouge to smooth inside.  
(Caution—do not contact chuck)
9. Reverse glue up several times to achieve desired Smoothness.
10. Repeat #9 and sand.
11. Rough turn out side (roughing gouge and/or spindle gouge.
12. Strive for thickness of  $\frac{1}{4}$  inch or less—slight crown  
Is desirable
13. Repeat # 7 –face off to finial width.
14. If you desire burn lines cut groove and burn with wire.
15. Finial sanding w/ 100 & 250.
16. Tip—wet surface with paint thinner (this will indicate any need for more sanding).
17. Finish with french finish or lacquer (brush or spay).